

STRUCTURAL CALCULATIONS

FOR

Connect-EZ PA-EX

Date:

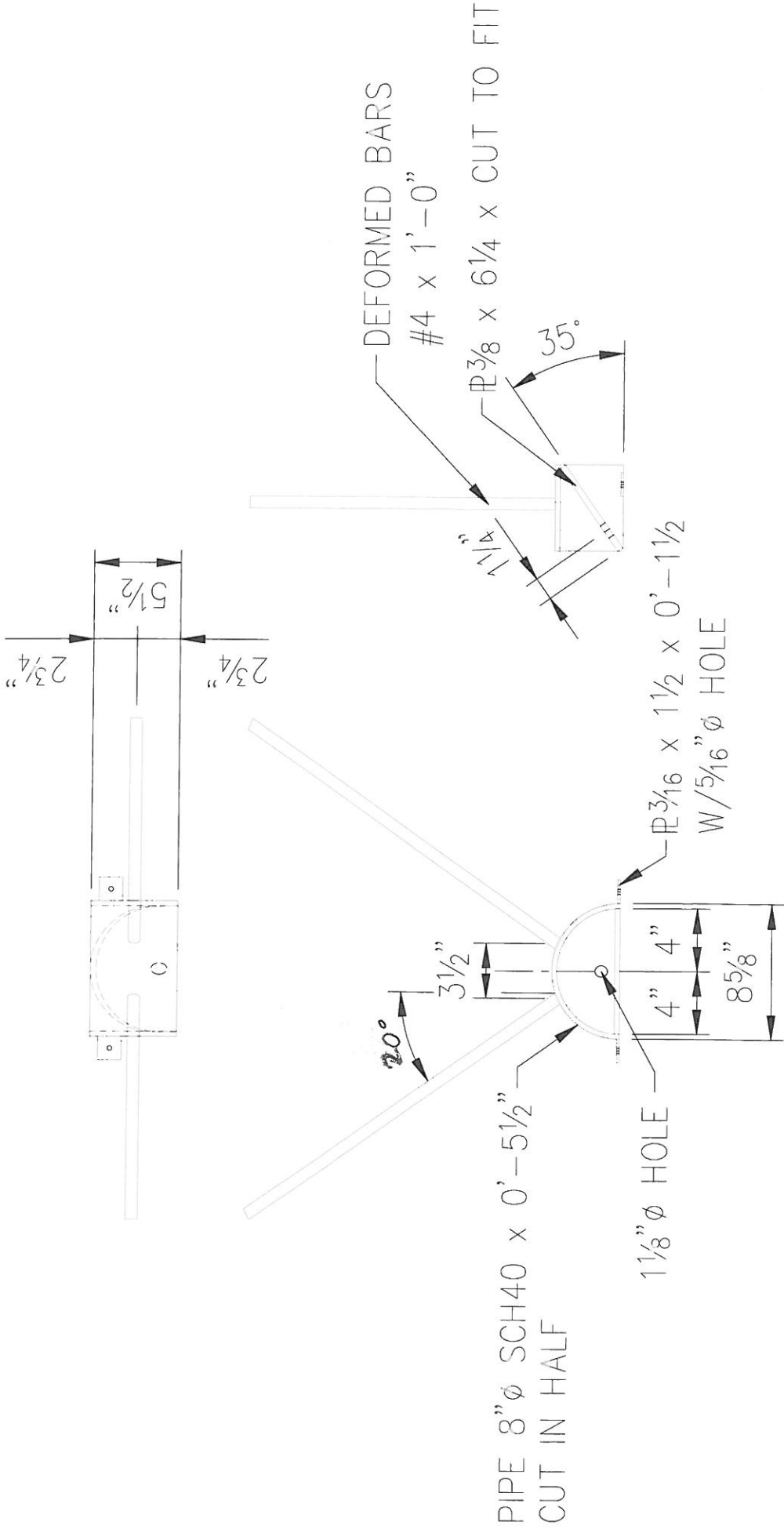
December 11, 2013

PREPARED BY:

CROCKETT

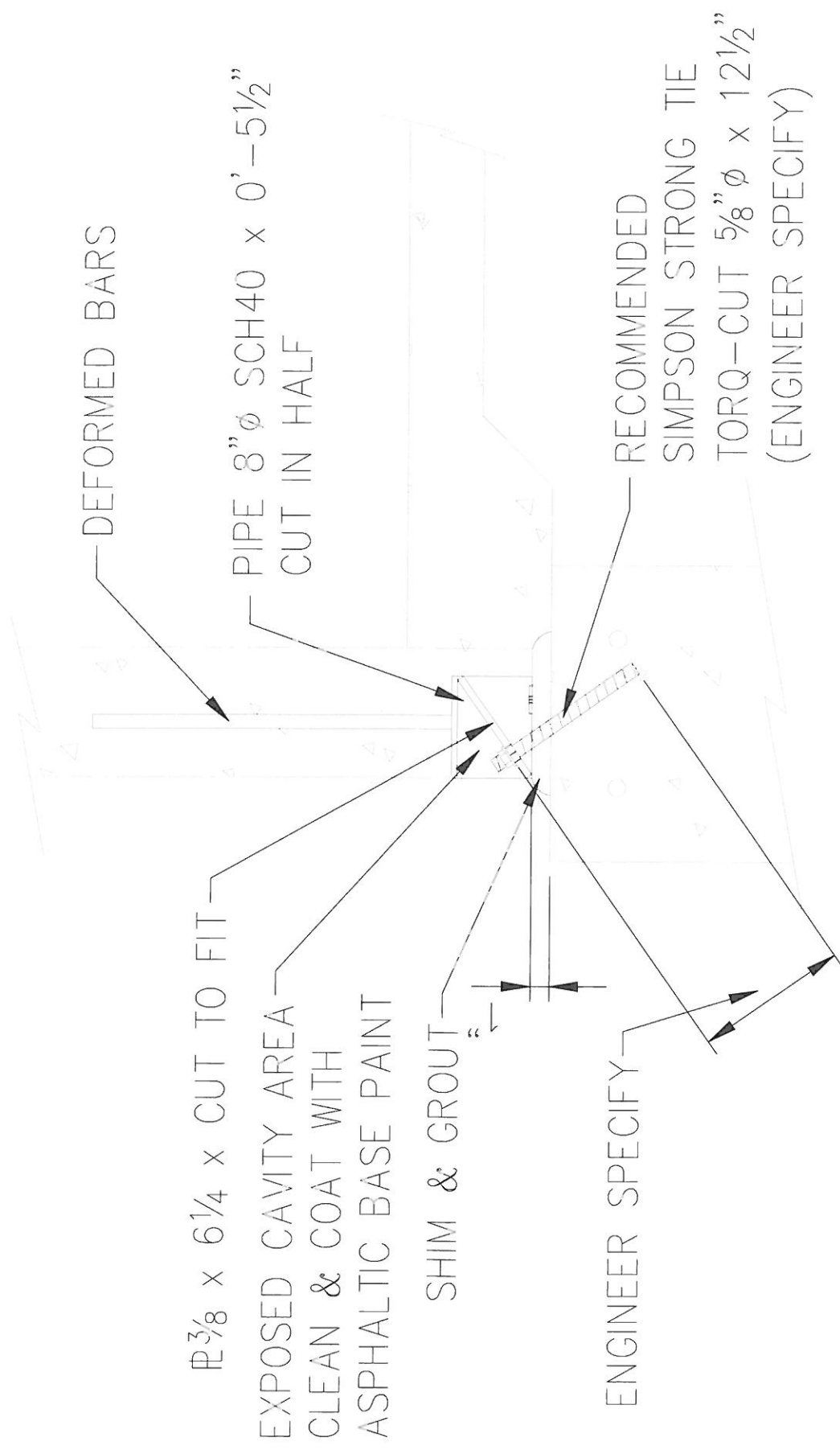
ENGINEERING CONSULTANTS

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CONNECT-EZ "PA-EX"

PATENT PENDING



CONNECT-EZ "PA-EX"

PATENT PENDING

CONNECT-EZ PA-EX TENSILE STRENGTH

PURPOSE OF THE PA-EX

TO MEET THE ACI 318 STRUCTURAL INTEGRITY PROVISION 16.5.1.3 (b)

"PRECAST WALL PANELS SHALL HAVE A MINIMUM OF TWO TIES PER PANEL, WITH A NOMINAL TENSILE STRENGTH NOT LESS THAN 10,000 lb PER TIE"

DESIGN CRITERIA

NOMINAL CAPACITY $\geq 10,000 \#$
OF ASSEMBLY

↑ "NOMINAL" — NO FACTORS OF SAFETY (ASD) OR RESISTANCE REDUCTION (ϕ) FACTORS (LRFD)

LIMIT STATES*

- ① TENSION OF DEFORMED BAR ANCHORS (DBA)
- ② BENDING OF PIPE BASE
- ③ BENDING OF ANCHOR PLATE
- ④ TENSION OF ANCHOR BOLT INTO FOOTING

CHECKED & SPECIFIED BY ENGINEER →

* WELDS CONSIDERED OK BY INSPECTION.

CONNECT-EB PA-EX (CONT'D)

① DEFORMED BAR ANCHORS (DBA)

DEVELOPMENT LENGTH FOR YIELD (ACI 318, 12.2.3)

$$l_d = \left(\frac{3}{40} \frac{f_y}{\lambda \sqrt{f'_c}} \frac{\psi_t \psi_e \psi_s}{\left(\frac{c_b + K_{tr}}{d_b} \right)} \right) d_b$$

$f_y = 70,000 \text{ psi}$

DBA CONFORMS TO
AWS D1.1 - 02, TABLE 7.1,
TYPE "C" STUDS

$\lambda = 1.0$

NORMAL WEIGHT CONCRETE

$f'_c = 3500 \text{ psi (MIN.)}$

TILT PANEL 28-DAY
COMPRESSIVE STRENGTH

$\psi_t = 1.0$

NOT A "TOP" BAR (12.2.4)

$\psi_e = 1.0$

UNCOATED (12.2.4)

$\psi_s = 0.8$

$\frac{1}{2}'' \phi \leq \text{No. 6 } \phi$ (12.2.4)

$c_b = 2.75''$

COVER MEASURED TO ϕ
OF BAR

$K_{tr} = 0$

NO CONFINING REINF. ACROSS
POTENTIAL SPLITTING PLANES

CONNECT-EB PA-EX (CONT'D)

① DEFORMED BAR ANCHORS (CONT'D)

DEVELOPMENT LENGTH (CONT'D)

$$\frac{c_b + K_{tr}}{d_b} = \frac{2.75" + 0"}{0.5"} = 5.5 \not\leq 2.5 \quad (12.2.3)$$

↑
CONTROLS

$$\therefore l_d = \left(\frac{3}{40} \frac{70,000}{1.0 \sqrt{3500}} \frac{(1.0)(1.0)(0.8)}{2.5} \right) d_b$$

$$= 14" \longrightarrow \boxed{\text{USE } 16"}$$

LENGTH OF DBA'S
TO REACH YIELD

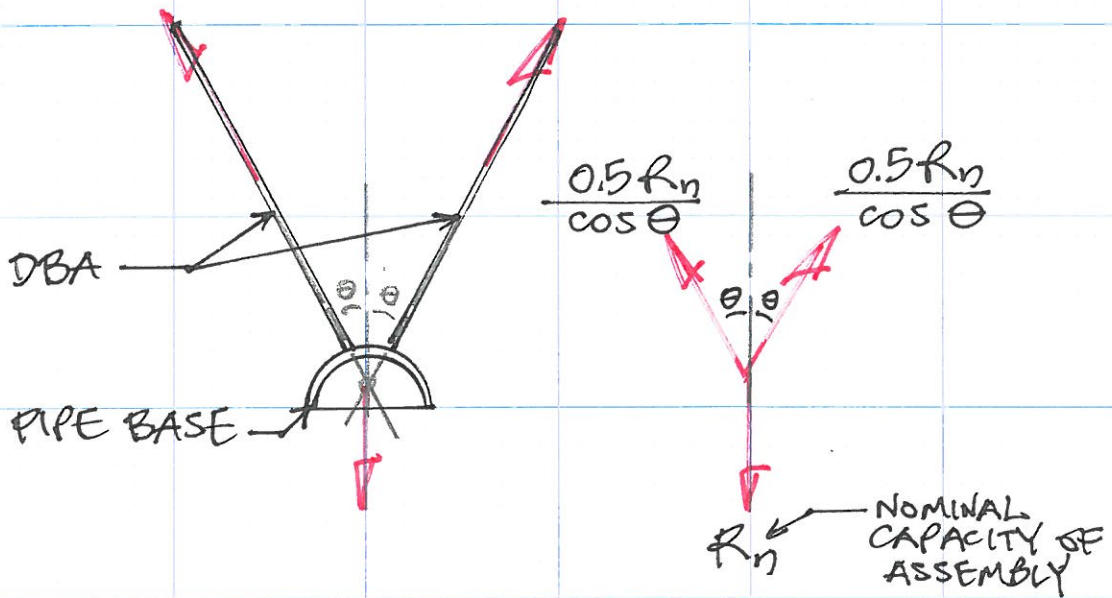
($\frac{1}{2}$ " ϕ , UNCOATED, DBA
EMBEDDED IN 3500 psi
NORMAL WT CONCRETE)

DBA CAPACITY
(CONT'D)

CONNECT-EB PA-EX (CONT'D)

① DEFORMED BAR ANCHORS (CONT'D)

NOMINAL CAPACITY OF ASSEMBLY BASED ON TENSILE CAPACITY OF DBA'S (AISC 360, D2)



FREEBODY DIAGRAM

BASED ON YIELDING OF DBA ————— CONTROLS OVER RUPTURE, BY INSPECTION

$$P_n = \frac{0.5 R_n}{\cos \theta}$$

$$F_y A_g = \frac{0.5 R_n}{\cos \theta}$$

$$R_n = 2 F_y A_g \cos \theta$$

NOMINAL CAPACITY OF ASSEMBLY, BASED ON THE NOMINAL TENSILE STRENGTH OF THE DBA'S

CONNECT-EB PA-EX (CONT'D)

① DEFORMED BAR ANCHORS (CONT'D)

NOMINAL CAPACITY OF ASSEMBLY (CONT'D)

$\frac{1}{2}'' \phi$ DBA ($f_y = 70,000$ psi), $\theta = 20^\circ$ _____

$$\begin{aligned} R_n &= 2 f_y A_g \cos \theta \\ &= 2 (70,000 \text{ psi}) (0.20 \text{ in}^2) \cos (20^\circ) \\ &= \boxed{26,300 \#} \geq 10,000 \# \quad \text{OK} \end{aligned}$$

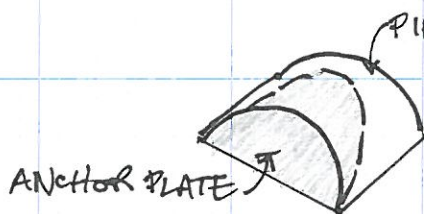
↑
NOMINAL CAPACITY
OF ASSEMBLY, IF ONLY
BASED ON THE NOMINAL
CAPACITY OF $\frac{1}{2}'' \phi$ DBA
@ $\theta = 20^\circ$ FROM VERTICAL

CONNECT-EB PA-EX (CONT'D)

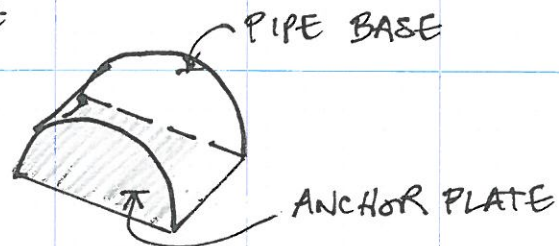
② PIPE BASE

TENSION FROM DBA'S CAUSES BENDING
IN PIPE BASE.

CONSERVATIVELY ASSUME THE ANCHOR
BOLT PLATE IS FLAT ($\theta = 0^\circ$) INSTEAD OF
INCLINED ($\theta = 35^\circ$).



INCLINED

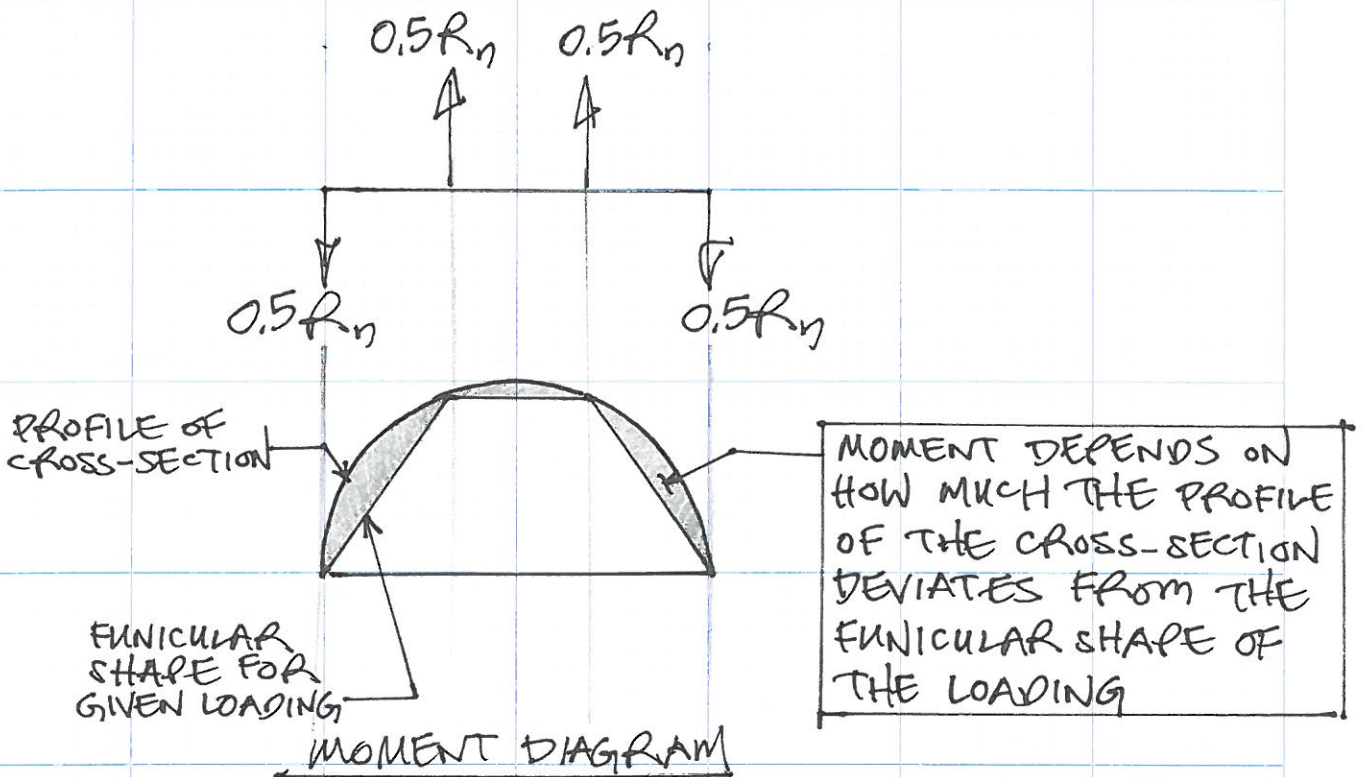


FLAT

(CONT'D)

CONNECT-EZ PA-EX (CONT'D)

② PIPE BASE (CONT'D)

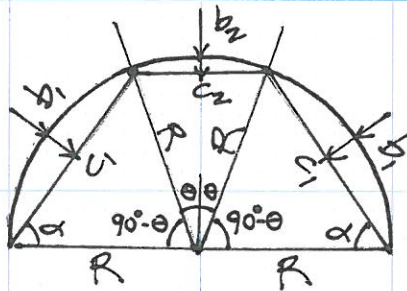


$$\text{MOMENT} = \left(\begin{array}{c} \text{TENSION OR} \\ \text{COMPRESSION} \\ \text{IN SEGMENT OF} \\ \text{FUNICULAR SHAPE} \end{array} \right) \left(\begin{array}{c} \text{DISTANCE B/T} \\ \text{FUNICULAR SHAPE} \\ \text{\& ACTUAL} \\ \text{CROSS-SECTION} \end{array} \right)$$

CONNECT-EB PA-EX (CONT'D)

(2) PIPE BASE (CONT'D)

PROPERTIES OF MOMENT DIAGRAM _____



$$R = \frac{O.D.}{2} + \frac{I.D.}{2} = \frac{O.D. + I.D.}{4}$$

$$c_1 = 2R \sin\left(\frac{90^\circ - \theta}{2}\right)$$

$$c_2 = 2R \sin \theta$$

$$b_1 = \frac{c_1}{2} \tan\left(\frac{90^\circ - \theta}{4}\right)$$

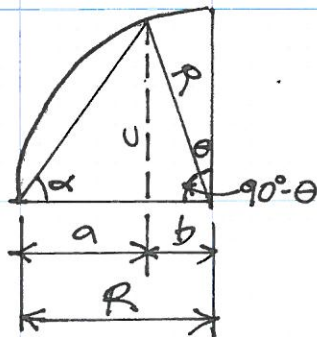
$$b_2 = \frac{c_2}{2} \tan\left(\frac{\theta}{2}\right)$$

PER AISC 13TH ED.
TABLE 17-26
"PROPERTIES OF
THE CIRCLE"

(CONT'D)

CONNECT-EZ PA-EX (CONT'D)
② PIPE BASE (CONT'D)

For α _____



$$\tan \alpha = \frac{c}{a}$$
$$\alpha = \tan^{-1} \left(\frac{c}{a} \right)$$

$$\sin(90^\circ - \theta) = \frac{c}{R}$$
$$c = R \sin(90^\circ - \theta)$$

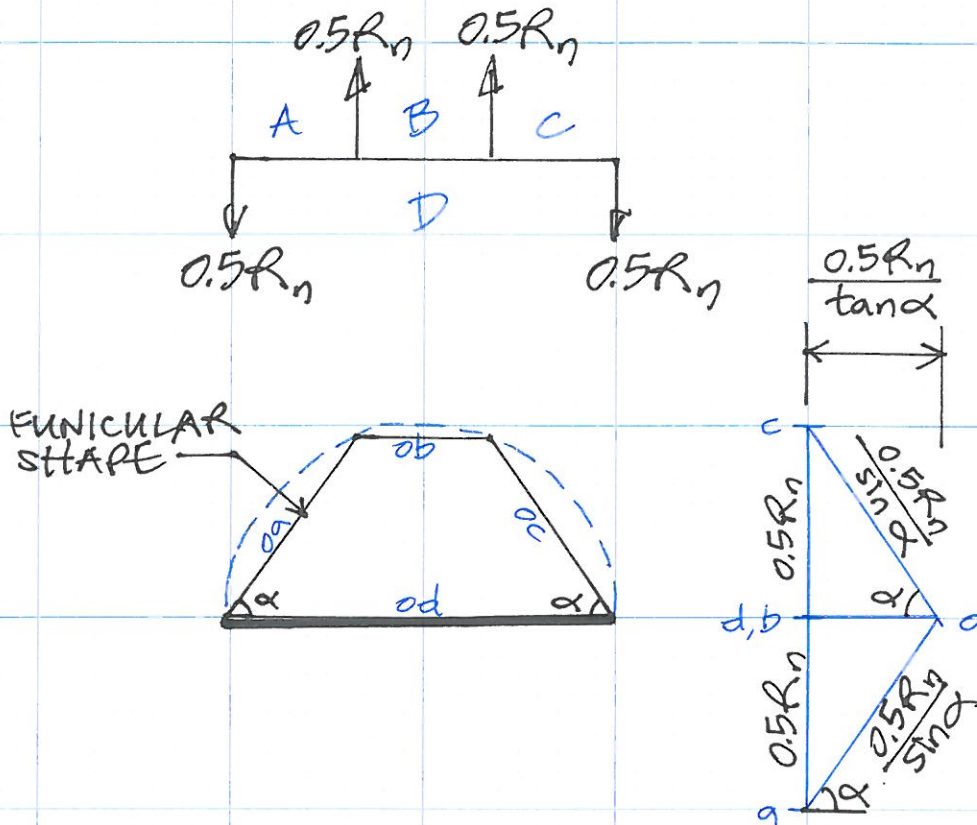
$$a + b = R$$
$$a = R - b$$
$$\cos(90^\circ - \theta) = \frac{b}{R}$$
$$b = R \cos(90^\circ - \theta)$$

$$\therefore \alpha = \tan^{-1} \left(\frac{\sin(90^\circ - \theta)}{1 - \cos(90^\circ - \theta)} \right)$$

CONNECT-EZ PA-EX (CONT'D)

(2) PIPE BASE (CONT'D)

FORCES IN FUNICULAR SHAPE _____



\therefore FORCES $oa = oc = \frac{0.5R_n}{\sin \alpha}$ (TENSION)

$ob = \frac{0.5R_n}{\tan \alpha}$ (TENSION)

$od = \frac{0.5R_n}{\tan \alpha}$ (COMPRESSION)

CONNECT-EB PA-EX (CONT'D)

② PIPE BASE (CONT'D)

MAX. MOMENTS _____

$$\begin{aligned} M &= (\text{FORCE}_{oa})(b_1) \\ &= \left(\frac{0.5 R_n}{\sin \alpha} \right) (b_1) \end{aligned}$$

$$\begin{aligned} M &= (\text{FORCE}_{ob})(b_2) \\ &= \left(\frac{0.5 R_n}{\tan \alpha} \right) (b_2) \end{aligned}$$

NOMINAL CAPACITY OF ASSEMBLY BASED ON
BENDING OF PIPE BASE _____

$$M_n = F_y Z$$

$$\therefore R_{n1} = \frac{2 F_y Z \sin \alpha}{b_1}$$

$$R_{n2} = \frac{2 F_y Z \tan \alpha}{b_2}$$

CONNECT-EZ PA-EX (CONTS)

② PIPE BASE (CONTS)

TRY 8" STD PIPE (SCH. 40) W/ DBA @ $\theta = 20^\circ$

$$\begin{aligned} \text{OD} &= 8.63'' \\ \text{ID} &= 7.98'' \\ t &= 0.300'' \end{aligned}$$

$$\theta = 20^\circ$$

$$2\theta = 40^\circ$$

$$90 - \theta = 70^\circ$$

$$\alpha = \tan^{-1} \left(\frac{\sin(90 - \theta)}{1 - \cos(90 - \theta)} \right)$$

$$= \tan^{-1} \left(\frac{\sin(70^\circ)}{1 - \cos(70^\circ)} \right) = \underline{\underline{55^\circ}}$$

$$R = \frac{\text{OD} + \text{ID}}{4} = \frac{8.63'' + 7.98''}{4} = \underline{\underline{4.15''}}$$

$$C_1 = 2R \sin \left(\frac{90 - \theta}{2} \right) = 2(4.15'') \sin(35^\circ) = \underline{\underline{4.76''}}$$

$$C_2 = 2R \sin \theta = 2(4.15'') \sin(20^\circ) = \underline{\underline{2.84''}}$$

$$\therefore b_1 = \frac{C_1}{2} \tan \left(\frac{90 - \theta}{4} \right) = \frac{4.76''}{2} \tan(17.5^\circ) = \underline{\underline{0.75''}}$$

$$b_2 = \frac{C_2}{2} \tan \left(\frac{\theta}{2} \right) = \frac{2.84''}{2} \tan(10^\circ) = \underline{\underline{0.25''}}$$

(CONTS)

CONNECT-EB PA-EX (CONT'D)

(2) PIPE BASE (CONT'D)

$$z = \frac{bh^2}{4} = \frac{(5.5'')(0.300'')^2}{4} = \underline{0.124 \text{ in}^3}$$

$$\begin{aligned} \therefore R_{n1} &= \frac{2F_y z \sin \alpha}{b_1} \\ &= \frac{2(35,000 \text{ psi})(0.124 \text{ in}^3) \sin(55^\circ)}{0.75''} \\ &= \underline{9480 \text{ lb}} \approx 10,000 \text{ lb (5\% OVER)} \end{aligned}$$

CONSIDERED OK,
SINCE ANALYSIS
IS CONSERVATIVE.

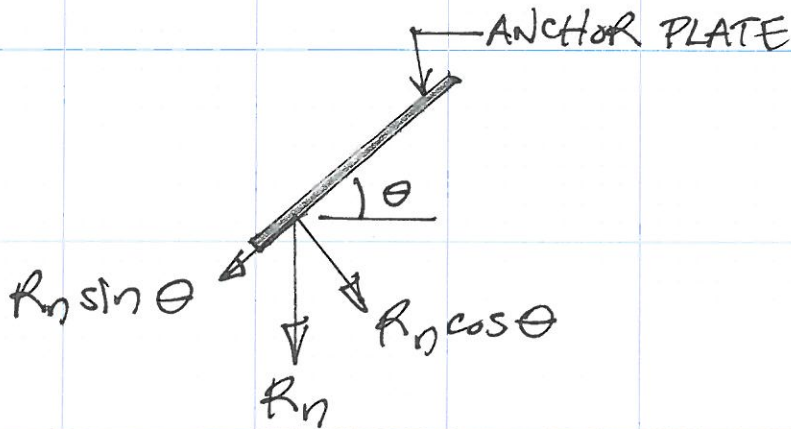
$$\begin{aligned} R_{n2} &= \frac{2F_y z \tan \alpha}{b_2} \\ &= \frac{2(35,000 \text{ psi})(0.124 \text{ in}^3) \tan(55^\circ)}{0.25''} \\ &= \underline{49,600 \text{ lb}} \geq 10,000 \text{ lb OK} \end{aligned}$$

$\therefore R_n \approx 10,000 \text{ lb}$ BASED ON PIPE BASE
NOMINAL CAPACITY OF ASSEMBLY

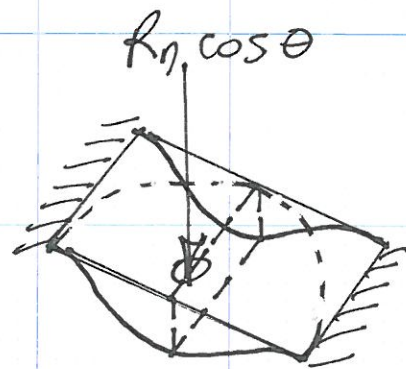
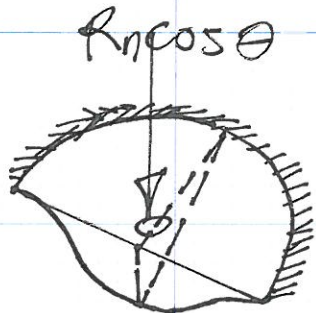
8" STD PIPE
X 5 1/2" LONG
& BARS @ 20°
FROM VERTICAL

CONNECT-EZ PA-EX (CONT'D)

③ ANCHOR PLATE



SECTION

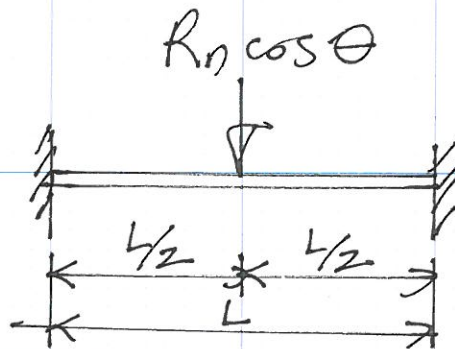


(CLOSER TO) ACTUAL BEHAVIOR

MODELED BEHAVIOR (CONSERVATIVE)

CONNECT-EZ PA-EX (CONT'D)

③ ANCHOR PLATE (CONT'D)



$$M_n = \frac{PL}{8}$$

$$F_y Z = \frac{(R_n \cos \theta) L}{8}$$

$$R_n = \frac{8 F_y Z}{\cos \theta L}$$

$$= \frac{8 (36,000 \text{ psi}) \left(\frac{6.7'' (0.375'')^2}{4} \right)}{\cos (35^\circ) (8'')}$$

$$\rightarrow \boxed{10,400 \#} > 10,000 \text{ lb OK}$$

NOMINAL CAPACITY OF ASSEMBLY
BASED ON 3/8" ANCHOR PLATE @ $\theta = 35^\circ$